



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-031
Job Sheet 197715



Part No: D350-567-031

Job Qty: 1 pcs ✓

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/15/19

Job Tracking No:

Due Date: 7/30/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A new issue 08-04-25 DD verified by: LL IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg002 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/30/19	7/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							→ Packaging 1 - 3	0.2	Wed 7-17-2019
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S198645



Part: D350-567-031

Job No: 197715

Serial No/Batch: S198645

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE 09/06/30, FAA STC S

120 QC 4	1 pcs	7/30/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	DAS
				QC 4 - 9	75
				QC 4 - 46	9-89
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	JUL 17 2019
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	75
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	JUL 17 2019
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	1 pcs	7/30/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89 JUL 17 2019
140 QC 21 - FG	1 pcs	7/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 21 JUL 17 2019 9-89

Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-031

Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy blue file and create labels per PPP D350-567-031 chg002

140 - (QC21- Final Inspection - Work Order Release)

Master Unit No 010956

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S167263 ✓
AN526C632R12	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S190031 ✓
D3210-1	Doubler For Interior Window -015 & -025	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S128411 ✓
D3211-1	Bracket For Interior Window For -015 & -025	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S196469 ✓
D3212-1	Replacement Interior Window For -015 & -025	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S171797 ✓
D3213-041	Replacement Interior Door For -015 & -025	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S195930 ✓
D5420-1	Doubler Plate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S136133 ✓
MS20426AD3-5	Rivet	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	F4533 ✓
MS20470AD4-5	Rivet, Universal Head	40 Ea (40 ea) ✓	110-Packaging 1 - Pick Kit	S134218 ✓
MS20470AD4-6	Rivet, Universal Head	90 Ea (90 ea) ✓	110-Packaging 1 - Pick Kit	S166947 ✓
MS20470AD4-7	Rivet, Universal Head	20 Ea (20 ea) ✓	110-Packaging 1 - Pick Kit	S126685 ✓
MS21042L06	Nut	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S151591 ✓
MS21062L3	Nut Plate	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S158316 ✓
NAS1149DN632J	Washer	8 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	S193518 ✓
D2463-0450	1/2" Seal-45"	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S183674 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-4A	4	435	0
	AN526C632R12	8	202	0
	D2463-0450	1	9	0
	D3210-1	1	2	0
	D3211-1	1	10	0
	D3212-1	1	2	0
	D3213-041	1	5	0
	D5420-1	1	9	0
	MS20426AD3-5	8	541	0
	MS20470AD4-5	40	1,044	0
	MS20470AD4-6	90	3,665	0
	MS20470AD4-7	20	1,643	0
	MS21042L06	8	79	0
	MS21062L3	4	44	0
	NAS1149DN632J	8	307	0

Part Specifications

Specifications could not be found.

Plex 7/15/19 2:32 PM dart.lacelle.linda

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	¼ TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
		9	8	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8	8	AN960JD6	WASHER
		9	8	8	MS21042L06	NUT (OR MS21042-06)
		2	40	40	MS20470AD4-5	RIVET
		115	90	90	MS20470AD4-6	RIVET
		15	20	20	MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 13.08.15